

Date March 9, 2016

SF521

## Work Instructions

**Subject: Replacing entrance door manual operation label**

**Models Affected: Minotour SRW, DRW**  
**Build Dates: May 1, 2002- January 11,2016**

**Subject: Replacing Current Exit label with one that is located near the Pull Handle**

### Repair Procedure:

1. Locate the vehicle in shop bay and bring up to room temperature or locate bus where the temperature is warm so that original sticker can be removed. Cold environments make the decal removal difficult.
2. Chock wheels, set parking brake, put transmission in park/neutral and turn ignition to key off.
3. Remove the positive battery cable.
4. Locate current label, **Figure 1**. Carefully remove the label and discard. Clean area off with alcohol or other cleaner.

Remove this  
label

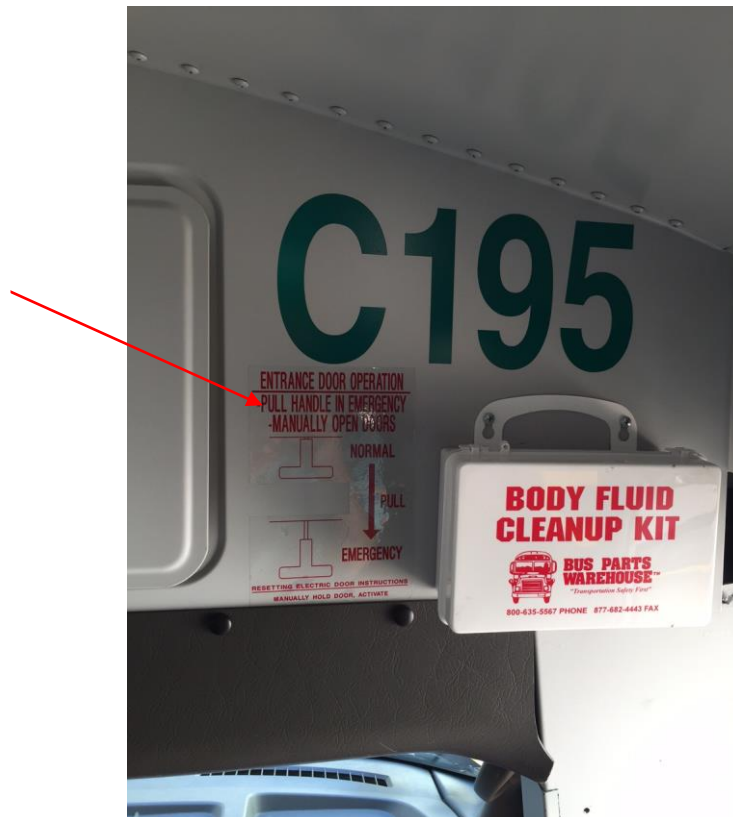


Figure 1

# Field Service Campaign

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- Once this label is removed, new label (TBB205019) will be installed on side of A-post. Location is provided in **Figure 2**. Clean area where label is to be mounted so that label will adhere properly.



Figure 2

- Reattach battery cable and un-chock wheels.

Parts Required:

Parts Required		
Qty.	Part number	Description
1	TBB205019	Label, Emergency Over Ride Electric Operated Entrance Door, Minotour

OWL VMRS Codes and Labor Allowance					
Primary Failed Part	Component Code	Cause Code	SRT Code	Description	Time (hr)
TBB640070011	174-023-027		174-6601C	R/R Entrance door label	.3